

Features

- High Accuracy
- Reliable
- High Resolution
- Non-Contact
- Sealed to IP67
- High Shock Resitance
- High Vibration Resistance
- 360° Operation

Applications

- Transportation
- Steering angle
- Articulation angle
- Boom arm detection
- Industrial
- Solar panels
- Wind turbines



R360D Rotary Position Sensors

NON-CONTACT ROTARY POSITION

Description

The R360D rotary position sensor uses magnetoresistive technology to provide enhanced accuracy and repeatable position sensing over a full 360°. This is a non-contacting solution for absolute position sensing of a magnet collar relative to a sensor.

It uses a patented combination of an ASIC (Application Specific Integrated Circuit) and an array of magnetoresistive sensors to reliably determine the position of the magnet collar which is typically attached to a rotating object.

The magnet collar is designed to be fitted onto a 25.4mm shaft. The sensor has a 30mm I.D. and sits around the shaft. A mounting tool fixture (optional accessory) provides repeatable installation.



Displacement Instrumentation

Special Custom Designs

Specification

Characteristic	Component	Parameter	Note	
Sensing range	Sensor only	360°		
Resolution		0.01°		
Supply voltage		12 to to 30 Vdc		
Output		4-20 mA		
Supply current		90 mA max.		
Linearity: 25 °C TC: 25°C to 85 °C		-0.03 %FS min., 0.030 %FS max. 0.0011 %FS/°C	2, 4, 7	
Offset: 25 °C TC: 25°C to 85 °C		-0.044 %FS min., -0.011 %FS typ., 0.022 %FS max. 0.0033 %FS/°C	3, 4, 5, 7	
Accuracy		-0.069 %FS min., 0.069 %FS max	4	
Sensitivity: 25 °C TC: 25°C to 85 °C		44.43 μΑ/° min., 44.43 μΑ/° typ., 44.48 μΑ/° max. 80 ppm/°C	6, 7	
Reverse polarity		-12 Vdc to -30 Vdc		
Initial start-up time		130 ms typ		
Termination		M12 connector, male 5 pin		
Operating temperature		-40 °C to 85 °C [-40 °F to 185 °F]		
Storage temperature		-40 °C to 150 °C [-40 °F to 302 °F]		
Air gap		3.0 mm ±2.0 mm [0.118 in ±0.079 in] typ.		
Sealing	sensor and magnet collar	IP67, IP69K		
Shock		50 G half sine wave with 11 ms duration		
Vibration		20 G from 10 Hz to 2000 Hz		
Housing Material		Aluminium with powder coating		
Approvals		CE		
Mounting screws Recommended torque		M5 or UNC 10-24 5 N m to 7 N m [44.25 in lb to 61.95 in lb]		
Material		neodymium (sintered NdFeB)		
Strength		3700 Gauss		

¹ Specifications are based on a non-ferrous shaft.

² Linearity: Deviations from a best fit straight line through the output, expressed as a percentage of the full scale signal range (% of 16 mA).

³ Accuracy: Deviations from the ideal output line expressed as a percentage of the full scale signal range (% of 16 mA).

⁴ %FS: Error expressed as a percentage of the output span of the sensor (% of 16 mA).

Offset: Deviation from the ideal output at the minimum input condition, expressed as a percentage of the full scale signal range (% of 16 mA).
Sensitivity: The slope of the output signal vs magnet travel, expressed as µA of output per degree of travel. 7TC: Temperature coefficient of a given parameter, as a percentage of the full scale signal range (% of 16 mA) per degree of temperature rise from 25 °C [77 °F].

Load Torque Position Pressure Displacement Instrumentation Special Custom Designs

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With the optimal 3mm air gap and perfect radial alignment the linearity error is 0.03% F.S. The table below shows additional linearity error if there is air-gap and/or radial deviation from optimal

% Linearity Error		Radial Error (Distance off centre in mm)									
		0	0.05	0.1	0.25	0.5	0.75	1	1.5	2	2.5
Air Gap Error	-2	0.005	0.001	0.007	0.027	0.066	0.113	0.166	0.294	0.450	0.635
	-1	0.002	0.003	0.008	0.025	0.060	0.101	0.150	0.269	0.417	0.593
(Deviation from optimal 3mm air gap)	0	0.000	0.004	0.008	0.023	0.053	0.090	0.135	0.245	0.383	0.550
	1	0.002	0.005	0.009	0.021	0.047	0.079	0.119	0.220	0.350	0.508
	2	0.005	0.007	0.009	0.019	0.040	0.068	0.104	0.196	0.317	0.466
	3	0.007	0.008	0.010	0.017	0.033	0.057	0.088	0.172	0.284	0.424

With the optimal 3mm air gap and perfect radial alignment the accuracy error is 0.069% F.S. The table below shows the additional accuracy error (in addition to the linearity above) if there is air-gap and/or radial deviation from optimal.

% Accuracy		Radial Error (Distance off-centre in mm)									
		0	0.05	0.1	0.25	0.5	0.75	1	1.5	2	2.5
Air Gap Error	-2	0.000	0.006	0.012	0.033	0.076	0.129	0.191	0.263	0.538	0.770
	-1	0.000	0.005	0.011	0.029	0.069	0.118	0.176	0.245	0.509	0.733
(Deviation from optimal 3mm air gap)	0	0.000	0.004	0.009	0.026	0.061	0.106	0.162	0.226	0.479	0.697
	1	0.000	0.004	0.008	0.022	0.054	0.095	0.147	0.208	0.450	0.660
	2	0.000	0.003	0.006	0.018	0.047	0.084	0.132	0.190	0.420	0.623
	3	0.000	0.002	0.005	0.015	0.039	0.073	0.117	0.171	0.391	0.586

NOTICE – Ferrous Material

Stationary ferrous material often creates an initial offset upon installation. If the stationary ferrous material never moves in relation to the sensor after the installation, and the environment remains ferrous-free, performance should be repeatable. Ensure the sensor is tested in the application.



Sensor Drawing





Dimensions in mm

Magnetic Collar Drawing





Connector Pinout



- 1 = Supply voltage (+)
- 2 = Test pin, connect to ground (-)
- 3 = Ground (-)
- 4 = Output (0)
- 5 = Test pin, connect to ground (-)

Special Custom Designs

Load Torque Position Pressure Displacement Instrumentation

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Installation Examples

General



- Magnet collar (purchased separately)
- B = Air gap (3.0 mm ± 2.0 mm [0.118 in ± 0.079 in] typ.) C = Sensor
- D = Mounting plate (customer supplied provides surface to mount sensor)
- E = Sensor axis
 - Shaft (customer supplied provides shaft to attach magnet actuator)
 - Radial alignment (see Table 1)
- H = Shaft axis
- I = Mounting screws (customer supplied M5 or UNC 10-24)
- J = Recess

Through Shaft





Blind Shaft





WARNING – PERSONAL INJURY Do not use these products as safety or emergency stop devices or in any application where the failure of this product could result in damage to equipment, personal injury or death. MISUSE OF DOCUMENTATION

The information in this data sheet is intended for reference only. Do not use this information as an installation guide. Complete installation, operation and maintenance information is available with each product supplied. Failure to comply with these instructions could result in damage to adjacent equipment, serious personal injury or death.

Due to our policy of on-going development, specifications may change without notice. Any modification may affect some or all of the specifications for our equipment. All dimensions and specifications are nominal.



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